



Dock Door & Leveler PM Checklist

Overhead dock door · dock leveler · seal / shelter · one sheet per door

Site _____	Door number _____	Date _____
Technician _____	Door / leveler make _____	Next PM due _____

Before you start: barricade the door from inside and outside, lock out the door operator and leveler power, and support the leveler deck with its maintenance strut before working underneath.

Overhead door

Check	OK	Fixed	Needs WO
Springs: no gaps, cracks or rust; door balanced (stays put when lifted halfway by hand)			
Cables: no fraying or kinks; ends secure on drums and bottom brackets			
Rollers, hinges and brackets tight and not worn; tracks straight and bolted			
Panels, struts and bottom seal not damaged			
Lubricate rollers, hinges, bearings and springs (not the tracks)			
Operator: open, close and stop work; limits set; no unusual noise			
Photo eyes and safety edge reverse the door; manual release works			

Dock leveler

Check	OK	Fixed	Needs WO
Deck and lip: no cracks or broken welds; lip hinge pin and lip extend / fold freely			
Hydraulics (cylinders, hoses, fittings) not leaking; oil level OK, or springs and hold-down OK on mechanical levelers			
Toe guards, maintenance strut and controls in place and working			
Bumpers not worn through; anchors tight			
Pit cleaned of debris; lubricate hinges and pivot points			
Full cycle test: raise, extend lip, lower, return to stored position			

Seals, shelter & restraint

Check	OK	Fixed	Needs WO
Seal pads / shelter curtains not torn; no daylight gaps			
Vehicle restraint and dock lights (red / green) working, if fitted			

Notes, parts used, follow-up work

--